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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/774,558	02/09/2004	Leonard L. Diaddario JR.	PVOZ 2 00016	8970	
27885 7:	590 04/19/2006		EXAMINER		
,	PE, FAGAN, MINNICH	WONG, EDNA			
CLEVELAND	OR AVENUE, SEVENTH , OH 44114	ART UNIT	PAPER NUMBER		
, and the second			1753		
			DATE MAILED: 04/19/2006		

Please find below and/or attached an Office communication concerning this application or proceeding.

		Aı	pplication No.	Applicant(s)					
Office Action Summary		10	0/774,558	DIADDARIO, LEONARD L.					
		E	caminer	Art Unit					
		E	ina Wong	1753					
	The MAILING DATE of this commu		_	1	ess				
Period fo	r Reply								
WHIC - Exter after - If NO - Failui Any r	ORTENED STATUTORY PERIOD FOR THE NOTE OF T	MAILING DATE s of 37 CFR 1.136(a) munication. tatutory period will ap y will, by statute, caus	OF THIS COMMUNICATION In no event, however, may a reply be tirely and will expire SIX (6) MONTHS from the the application to become ABANDONE	N. mely filed the mailing date of this comm ED (35 U.S.C. § 133).					
Status									
1)	Responsive to communication(s) fil	ed on .							
			ion is non-final.						
3)	3) Since this application is in condition for allowance except for formal matters, prosecution as to the merit								
	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.								
Dispositi	on of Claims								
4)⊠	4)⊠ Claim(s) <u>1-10</u> is/are pending in the application.								
	4a) Of the above claim(s) is/are withdrawn from consideration.								
	S) Claim(s) is/are allowed.								
	Claim(s) <u>1-10</u> is/are rejected.								
	☐ Claim(s) is/are objected to.								
8)□	8) Claim(s) are subject to restriction and/or election requirement.								
Applicati	on Papers								
	The specification is objected to by the	ne Evaminer							
•			ed or b) Objected to by the	Examiner					
. • / • .	10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).								
	Replacement drawing sheet(s) includin		• • •	` '	1.121(d).				
11)	The oath or declaration is objected t								
Priority u	inder 35 U.S.C. § 119								
	Acknowledgment is made of a claim ☐ All b) ☐ Some * c) ☐ None of:	for foreign prid	ority under 35 U.S.C. § 119(a)-(d) or (f).					
	1. Certified copies of the priority documents have been received.								
	2. Certified copies of the priority	documents ha	ave been received in Applicat	ion No					
	3. Copies of the certified copies	of the priority	documents have been receiv	ed in this National Sta	age				
	application from the Internation		• • • •						
* S	ee the attached detailed Office action	on for a list of t	ne certified copies not receive	ed.					
Attachmen	t/e\								
	e of References Cited (PTO-892)		4) Interview Summary	/ (PTO-413)					
2) D Notic	e of Draftsperson's Patent Drawing Review (Paper No(s)/Mail D	ate	FO)				
	nation Disclosure Statement(s) (PTO-1449 o r No(s)/Mail Date <u>See <i>"Other"</i></u> .	r PTO/SB/08)		 5) Notice of Informal Patent Application (PTO-152) 6) Other: See Continuation Sheet. 					

U.S. Patent and Trademark Office PTOL-326 (Rev. 7-05) Continuation of Attachment(s) 6). Other: August 24, 2004 and November 16, 2004.

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Specification

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I. The abstract of the disclosure is objected to because the word "or" should be amended to the word -- of -- in line 5. Correction is required. See MPEP § 608.01(b).

II. The disclosure is objected to because of the following informalities:

page 3, line 13, the word "or" should be amended to the word -- of --.

page 3, line 21, the word "or" should be amended to the word -- of --.

page 3, line 28, the word "or" should be amended to the word -- of --.

page 4, line 1, the word "or" should be amended to the word -- of --.

page 4, line 7, the word "or" should be amended to the word -- of --.

page 4, line 14, the word "or" should be amended to the word -- of --.

page 4, line 22, the word "or" should be amended to the word -- of --.

page 5, line 3, the word "or" should be amended to the word -- of --.

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page 6, line 12, the word "or" should be amended to the word -- of --.

Appropriate correction is required.

The lengthy specification has not been checked to the extent necessary to determine the presence of all possible minor errors. Applicant's cooperation is requested in correcting any errors of which applicant may become aware in the specification.

Claim Objections

Claims 1and 4-8 are objected to because of the following informalities:

Claim 1

line 1, the word "An" should be amended to the word -- A --.

line 7, the word "or" should be amended to the word -- of --.

Claim 4

line 7, the word "or" should be amended to the word -- of --.

Claim 5

line 8, the word "or" should be amended to the word -- of --.

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Claim 6

line 8, the word "or" should be amended to the word -- of --.

Claim 7

line 9, the word "or" should be amended to the word -- of --.

Claim 8

line 10, the word "or" should be amended to the word -- of --.

Appropriate correction is required.

Claim Rejections - 35 USC § 112

I. Claims 1-3, 5-10 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Claim 1

line 3, "the metal substrate" lacks antecedent basis.

Claim 2

line 2, it appears that "the group of chloride, bromide, fluoride, sulfate, acetate, and tetrafluoroborate" is further limiting the n-valent inorganic or organic anion recited in

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claim 1, line 9. However, it is unclear if it is. If it is not, then what is the relationship between X^{n-} <u>is</u> an n-valent anion selected from the group of chloride, bromide, fluoride, sulfate, acetate, and tetrafluoroborate and X^{n-} <u>is</u> an n-valent inorganic or organic anion.

Furthermore, Xⁿ⁻ has two separate definitions.

line 2, the alternative expression of the Markush group is improper. MPEP § 2173.05(h). The word -- consisting -- should be inserted after the word "group".

Claim 5

line 4, "Class I brightener" is indefinite.

Claim 6

line 4, "Class II brightener" is indefinite.

Claim 7

line 4, "Class I brightener" is indefinite.

line 5, "Class II brightener" is indefinite.

Claim 8

line 5, "Class I brightener" is indefinite.

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line 6, "Class II brightener" is indefinite.

Claim 9

line 2, the alternative expression of the Markush group is improper. MPEP § 2173.05(h). The word -- consisting -- should be inserted after the word "group".

Claim 10

line 2, it appears that "the group of chloride, bromide, fluoride, sulfate, acetate, and tetrafluoroborate" is further limiting the n-valent inorganic or organic anion recited in claim 4, line 9. However, it is unclear if it is. If it is not, then what is the relationship between Xⁿ⁻ <u>is</u> an n-valent anion selected from the group of chloride, bromide, fluoride, sulfate, acetate, and tetrafluoroborate and Xⁿ⁻ <u>is</u> an n-valent inorganic or organic anion.

Furthermore, Xⁿ- has two separate definitions.

line 2, the alternative expression of the Markush group is improper. MPEP § 2173.05(h). The word -- consisting -- should be inserted after the word "group".

II. Claims 1-3 are rejected under 35 U.S.C. 112, second paragraph, as being incomplete for omitting essential steps, such omission amounting to a gap between the steps. See MPEP § 2172.01. The omitted steps are: the step of electrodepositing the nickel or nickel alloy on the substrate.

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Claim 1, lines 1-2, the <u>preamble</u> recites "An process for the electrodeposition of a nickel or nickel-alloy coating on a substrate". However, the <u>body</u> of the claim does not recite any step of electrodepositing the nickel or nickel alloy on the substrate.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Bath

I. Claims 4 and 10 are rejected under 35 U.S.C. 102(b) as being anticipated by Ostrow et al. (US Patent No. 3,133,006).

Ostrow teaches an aqueous acidic plating bath for the electrodeposition of a nickel or nickel alloy deposit on a substrate comprising:

- (a) nickel ions (= from NiSO₄·7H₂O and NiCl₂·7H₂O) [col. 2, lines 40-41]; and
- (b) an additive having the general formula:

$$[H_2C=CHCH_2N^{\dagger}R_1R_2R_3]_nX^{n-1}$$

wherein R_1 , R_2 and R_3 are selected from the functional groups consisting of hydrogen, methyl, ethyl, propyl, allyl, propyn, propanediol and combinations thereof; and X^{n-} is an n-valent inorganic or organic anion (= diallyl propargyl amine and triallyl propargyl

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amine) [col. 2, lines 13-21].

Xⁿ⁻ is an n-valent anion selected from the group of chloride, bromide, fluoride, sulfate, acetate, and tetrafluoroborate (= triallyl propargyl amine <u>chloride</u>) [col. 2, line 68].

II. Claim **5** is rejected under 35 U.S.C. 102(b) as being anticipated by **Ostrow et al.** (US Patent No. 3,133,006).

Ostrow teaches an aqueous acidic plating bath for the electrodeposition of a nickel or nickel alloy deposit on a substrate comprising:

- (a) nickel ions (= from NiSO₄·7H₂O and NiCl₂·7H₂O) [col. 2, lines 40-41];
- (b) at least one Class I brightener (col. 3, lines 14-24); and
- (c) an additive having the general formula:

$$[H_2C = CHCH_2N^{\dagger}R_1R_2R_3]_nX^{n-1}$$

wherein R_1 , R_2 and R_3 are selected from the functional groups consisting of hydrogen, methyl, ethyl, propyl, allyl, propyn, propanediol and combinations thereof; and X^{n-} is an n-valent inorganic or organic anion (= diallyl propargyl amine and triallyl propargyl amine) [col. 2, lines 13-21].

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all

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obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Process

Claims 1-3 are rejected under 35 U.S.C. 103(a) as being unpatentable over
 Ostrow et al. (US Patent No. 3,133,006) in combination with Lowenheim
 (Electroplating, c. 1978, pp. 205-220).

Ostrow teaches a process for the electrodeposition of a nickel or nickel-alloy coating on a substrate, the process comprising:

using a bath comprising nickel ions (= from NiSO₄·7H₂O and NiCl₂·7H₂O) [col. 2,

lines 40-41] and an additive having the general formula:

$$H_2C=CHCH_2NR_1R_2$$
 or

$$[H_2C=CHCH_2N^{\dagger}R_1R_2R_3]_nX^{n-1}$$

wherein R_1 , R_2 and R_3 are selected from the functional groups consisting of hydrogen, methyl, ethyl, propyl, allyl, propyn, propanediol and combinations thereof; and X^{n-} is an n-valent inorganic or organic anion (= diallyl propargyl amine and triallyl propargyl amine) [col. 2, lines 13-21].

Xⁿ⁻ is an n-valent anion selected from the group of chloride, bromide, fluoride, sulfate, acetate, and tetrafluoroborate (= triallyl propargyl amine *chloride*) [col. 2, line 68].

The process of Ostrow differs from the instant invention because Ostrow does not disclose the following:

a. Immersing the metal substrate in the bath, as recited in claim 1.

Ostrow teaches producing bright, smooth, and lustrous nickel deposits (col. 1, lines 8-10).

Like Ostrow, Lowenheim teaches electroplating bright nickel coatings.

Lowenheim teaches that the principal application for nickel plating is a bright coating under a much thinner chromium plate to provide a lustrous and protective finish for articles of steel, brass, zinc die castings, plastics, and to some extent on aluminum and magnesium alloys (page 211, lines 22-25).

It would have been obvious to one having ordinary skill in the art at the time the invention was made to have modified the process described by Ostrow by immersing a metal substrate in the bath because a bright nickel coating under a much thinner chromium plate would have provided a lustrous and protective finish for articles of steel, brass, zinc die castings, plastics, and to some extent on aluminum and magnesium alloys as taught by Lowenheim (page 211, lines 22-25).

b. Wherein the bath further comprises alloying metal alloys, as recited in claim 3.

Lowenheim teaches that the major use of nickel is as an alloying element in a host of ferrous and nonferrous alloys (page 207, lines 35-36).

It would have been obvious to one having ordinary skill in the art at the time the invention was made to have modified the bath described by Ostrow with wherein the bath further comprises alloying metal alloys because the major use of nickel is as an alloying element in a host of ferrous and nonferrous alloys as taught by Lowenheim (page 207, lines 35-36).

Bath

II. Claim 6 is rejected under 35 U.S.C. 103(a) as being unpatentable over Ostrow et al. (US Patent No. 3,133,006) in combination with Lowenheim (Electroplating, c. 1978, pp. 205-220).

Ostrow teaches an aqueous acidic plating bath for the electrodeposition of a nickel or nickel alloy deposit on a substrate comprising:

- (a) nickel ions (= from NiSO₄·7H₂O and NiCl₂·7H₂O) [col. 2, lines 40-41]; and
- (b) an additive having the general formula:

$$[H_2C=CHCH_2N^{\dagger}R_1R_2R_3]_nX^{n-1}$$

wherein R_1 , R_2 and R_3 are selected from the functional groups consisting of hydrogen, methyl, ethyl, propyl, allyl, propyn, propanediol and combinations thereof; and X^{n-} is an n-valent inorganic or organic anion.

The bath of Ostrow differs from the instant invention because Ostrow does not

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disclose at least one Class II brightener, as recited in claim 6.

Lowenheim teaches that Class II brighteners are used in combination with those of Class I to produce fully bright, brilliant, and leveling deposits, the luster of which increases with continued plating up to the maximum obtainable (they build brightness) (page 217 and 220, "Brighteners").

It would have been obvious to one having ordinary skill in the art at the time the invention was made to have modified the bath described by Ostrow with at least one Class II brightener because using Class II brighteners in combination with those of Class I would have produced fully bright, brilliant, and leveling deposits, the luster of which would have increased with continued plating up to the maximum obtainable (they build brightness) as taught by Lowenheim (page 217 and 220, "Brighteners").

III. Claim 7 is rejected under 35 U.S.C. 103(a) as being unpatentable over Ostrow et al. (US Patent No. 3,133,006) in combination with Lowenheim (Electroplating, c. 1978, pp. 205-220).

Ostrow and Lowenheim are as applied for reasons as discussed above.

VI. Claims 8 and 9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ostrow et al. (US Patent No. 3,133,006) in combination with Lowenheim (Electroplating, c. 1978, pp. 205-220).

Ostrow and Lowenheim are as applied for reasons as discussed above.

The bath of Ostrow differs from the instant invention because Ostrow does not disclose wherein the alloying metal ions are selected from the group of iron, cobalt, tin, and zinc, as recited in claim 9.

Lowenheim teaches that the major use of nickel is as an alloying element in a host of ferrous and nonferrous alloys (page 207, lines 35-36).

It would have been obvious to one having ordinary skill in the art at the time the invention was made to have modified the bath described by Ostrow with wherein the alloying metal ions are selected from the group of iron, cobalt, tin, and zinc because the major use of nickel is as an alloying element in a host of <u>ferrous</u> (= iron) and nonferrous alloys as taught by Lowenheim (page 207, lines 35-36).

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Edna Wong whose telephone number is (571) 272-1349. The examiner can normally be reached on Mon-Fri 7:30 am to 4:00 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nam Nguyen can be reached on (571) 272-1342. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR.

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Edna Wong
Primary Examiner
Art Unit 1753

EW April 14, 2006